119TH CONGRESS 1ST SESSION	S.	_	
To amend the Control identify tableting mac			•

## IN THE SENATE OF THE UNITED STATES

Mr.	CORNYN (for himself, Mr. Coons, Mr. Moran, Mr. Fetterman, M	Ir.
	TILLIS, and Ms. KLOBUCHAR) introduced the following bill; which was	as
	read twice and referred to the Committee on	

## A BILL

To amend the Controlled Substances Act to require regulated persons to identify tableting machines and encapsulating machines by serial number.

- 1 Be it enacted by the Senate and House of Representa-
- 2 tives of the United States of America in Congress assembled,
- 3 SECTION 1. SHORT TITLE.
- 4 This Act may be cited as the "Fight Illicit Pill Press-
- 5 es Act".
- 6 SEC. 2. REGULATION OF CERTAIN MACHINES.
- 7 (a) Definitions.—Section 102 of the Controlled
- 8 Substances Act (21 U.S.C. 802) is amended—

1	(1) by striking paragraph (38) and inserting
2	the following:
3	"(38) The term 'regulated person' means a person
4	who—
5	"(A) manufactures, distributes, imports, or ex-
6	ports a listed chemical;
7	"(B) manufactures, distributes, delivers, sells,
8	imports, or exports a tableting machine, an encap-
9	sulating machine, or a critical part; or
10	"(C) who acts as a broker or trader for an
11	international transaction involving a listed chemical,
12	a tableting machine, an encapsulating machine, or a
13	critical part.";
14	(2) by striking paragraph (39)(B) and inserting
15	the following:
16	"(B) a distribution, delivery, sale, importation,
17	or exportation of a tableting machine, encapsulating
18	machine, or critical part."; and
19	(3) by adding at the end the following:
20	"(61) The term 'critical part', when used in reference
21	to a tableting machine or encapsulating machine, means
22	any of the following integral parts of a tableting or encap-
23	sulating machine:
24	"(A) An upper punch.
25	"(B) A lower punch.

- 1 "(C) A die.
- 2 "(62) The term 'die' means a tool that serves as the
- 3 mold in which a product is compressed to form the desired
- 4 size and shape of a tablet or capsule.
- 5 "(63) The term 'lower punch' means the punch in-
- 6 serted into the turret below the die.
- 7 "(64) The term 'punch' means a rod-shaped tool used
- 8 in producing tablets and other products.
- 9 "(65) The term 'upper punch' means the punch in-
- 10 serted into the turret above the die.".
- 11 (b) Regulation.—
- 12 (1) Records of regulated transactions.—
- 13 Section 310(a) of the Controlled Substances Act (21
- U.S.C. 830(a)) is amended by adding at the end the
- 15 following:
- 16 "(4) Each regulated person who manufactures, dis-
- 17 tributes, delivers, sells, imports, or exports a tableting ma-
- 18 chine, an encapsulating machine, a critical part of a
- 19 tableting machine, or a critical part of an encapsulating
- 20 machine shall, when and as required by regulations of the
- 21 Attorney General, identify the tableting machine, encap-
- 22 sulating machine, critical part of a tableting machine, or
- 23 critical part of an encapsulating machine by means of a
- 24 serial number that is engraved, cast, or otherwise perma-
- 25 nently affixed to a nonremovable part of the tableting ma-

1	chine, encapsulating machine, or critical part of a
2	tableting machine, or critical part of an encapsulating ma-
3	chine.".
4	(2) Reports to attorney general.—Section
5	310(b)(1) of the Controlled Substances Act (21
6	U.S.C. 830(b)(1)) is amended by striking subpara-
7	graph (D) and inserting the following:
8	"(D) any regulated transaction in a tableting
9	machine, encapsulating machine, or critical part, in-
10	cluding the serial number affixed to the tableting
11	machine, encapsulating machine, or critical part.".
12	(3) Regulations.—
13	(A) In general.—Not later than 180
14	days after the date of enactment of this Act,
15	the Attorney General shall promulgate regula-
16	tions carrying out the amendments made by
17	paragraph (1).
18	(B) Detailed Guidance.—The regula-
19	tions required under subparagraph (A) shall in-
20	clude detailed guidance on serial numbers af-
21	fixed to tableting machines, encapsulating ma-
22	chines, or critical parts manufactured on or be-
23	fore the date of enactment of this Act.
24	(C) REQUIREMENT.—Notwithstanding
25	paragraph (4), a serial number affixed to

1	tableting machine, encapsulating machine, or
2	critical part manufactured on or before the date
3	of enactment of this Act in accordance with the
4	guidance provided under subparagraph (B)
5	shall be deemed required under paragraph (4)
6	of section 310(a) of the Controlled Substances
7	Act, as added by paragraph (1) of this sub-
8	section.
9	(4) Effective date.—The amendments made
10	by paragraph (1) shall apply only to any tableting
11	machine, encapsulating machine, or critical part
12	manufactured, distributed, delivered, sold, imported
13	or exported after the effective date of the regulations
14	promulgated under paragraph (2).
15	(c) Prohibited Acts.—Section 403(a) of the Con-
16	trolled Substances Act (21 U.S.C. 843(a)) is amended—
17	(1) in paragraph (8), by striking "or" at the
18	end;
19	(2) in paragraph (9), by striking the period at
20	the end and inserting a semicolon; and
21	(3) by adding at the end the following:
22	"(10) to remove, alter, or obliterate any serial
23	number affixed to a tableting machine, encap-
24	sulating machine, a critical part of a tableting ma-
25	chine, or a critical part of an encapsulating machine

that is required to have a serial number and with 1 2 reasonable cause to believe the serial number is so 3 required; or 4 "(11) to transport, ship, receive, possess, dis-5 tribute, deliver, sell, import, or export any tableting 6 machine, encapsulating machine, a critical part of a 7 tableting machine, or a critical part of an encap-8 sulating machine that is required to have a serial 9 number, knowing that the serial number has been removed, altered, or obliterated, and with reasonable 10 11 cause to believe the serial number is so required.".